

Work Order ID 159250

Thursday, April 06, 2017 2:18:13 PM

159250

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Item ID: D3943-051

Revision ID:

Item Name: Handle Assembly

Start Date: 4/14/2017 Start Qty: 2.00

Required Date: 4/19/2017 Req'd Qty: 2.00

Reference: SCHEDULED/S

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: APR 06 2017

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3943

E

100 Weld per dwg A/R Steel rod Batch: **M127925** 0.00

100

Large Fab

Memo

1.10

Large Fab

Drill handle assembly and assemble as per dwg

(2)

DYC

17/08/02

110

QC5- Inspect part completeness to step on W/O 0.00

110

QC

Memo

0.60

Quality Control

(2)

17-8-2

DAS
9
9-89

120

QC9- Inspect visual per QSI004- Fusion Welds 0.00

120

QC

Memo

0.00

Quality Control

(2)

11-28-02

DAS
9
9-89

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Packaging

2 ϕ 17-09-5

SEP 06 2017

2 SEP 06 2017

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Item ID: D3943-051 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Handle Assembly
Start Date: 4/14/2017 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 4/19/2017 Req'd Qty: 2.00 *2* Customer:
Reference: SCHEDULED/S

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.20							
Quality Control									

DAS
21
9-88

SEP 07 2017

Picklist Print

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Work Order ID: 159250

159250

Parent Item: D3943-051

D3943-051

Parent Item Name: Handle Assembly

Start Date: 4/14/2017

Required Date: 4/19/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: add DEO DD 09.11.18 verified by:JLM IPP Rev:B as
per dwg REV.C DD 10.02.22 verified by:EC IPP REV:C 11.08.16 AS
PER REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3943-5		Manufactured	No			100	Each	5.0000	1	2			
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D3943-5

Plate

**

DYC 17/08/01

Location

Loc Qty

Loc Code

WA002

162145

5

1

109238

1

1

155259

4

1

D3943-7		Manufactured	No			100	Each	19.0000	2	4			
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D3943-7

Stud

**

DYC 17/08/01

Location

Loc Qty

Loc Code

WA002

155344

19

19

4

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 159250 MJS
1704-06

THREAD 1/2-20 UNC-2B
THRU



VIEW A-A AS-3
(SCALE 2X) BS-3

RELEASED
2011-07-28

D3943-051 HANDLE ASSEMBLY

NOTES -051:

- 1) MATERIAL : N/A
- 2) FINISH: POWDER COAT HYBRID SAFETY YELLOW (4.3.5.12) PER DART QSI 005 4.3
- 3) TOLERANCES: X.XX DIMENSIONS +/- 0.06 ALL OTHERS
PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) MASK ALL THREADS PRIOR TO FINISHING

DESIGN	DSTOW / AJS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. E
MFG. APPR.		D3943	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.	N/A	GROSS WEIGHT TOW CRANK ASSY	NTS
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